# Paper - Cutting Technique for Constructing Small Radial Line Slot Array (RLSA) Antennas

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### Cutting Technique for Constructing Small Radial Line Slot Array (RLSA) Antennas

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#### Abstract

The design of small Radial Line Slot Array (RLSA) antennas requires more than simply decreasing the antenna radius. This is because of the problem of high reflection. To overcome this problem, we introduce a cutting technique for constructing small RLSA antennas with low reflection. Rather than decreasing the radius as usual, the cutting technique generates small RLSAs by cutting full-sized RLSAs. We designed 42 ordinary full-sized RLSA models with a radius of 75 mm and then cut them into 42 half RLSAs and 42 quarter RLSAs. The half RLSAs and the quarter RLSAs are equal in size to a full-sized RLSA, with radii of 53 mm and 37 mm, respectively. The results show that the gain of the quarter RLSA decreases only 1 dB compared to the full RLSAs, whereas theoretically its gain should decrease 6 dB due to the size reduction. Interestingly, the gain of the half RLSAs increases 1 dB compared to full RLSAs, whereas it should theoretically decrease 3 dB due to the size reduction. The half RLSA and the quarter RLSA also perform good performance in term of reflection coefficient and bandwidth, thus verify the potency of the cutting technique in constructing small low reflection RLSAs.

Key Words: small RLSA antennas, cutting technique, quarter RLSA, half RLSA

#### I. INTRODUCTION

Radial line slot array (RLSA) antennas have received considerable attention since 1985 [1]. Originally, researchers developed RLSA antennas as high-gain antennas with a diameter of no less than 600 mm to be used as receiver antennas for satellite communications [2–8]. Due to the advantages of RLSA antennas, such as high gain and high efficiency [3, 5, 9], researchers have focused on the design of smaller RLSA antennas

with a diameter of less than 150 mm for smaller antenna applications, such as millimeter waves [10–12], mobile satellites [13], and wireless local area networks [14–16].

However, the development of small RLSA antennas has encountered the problem of high reflection coefficients for years, which is due to an insufficient number of their slots [2, 17]. Several research studies have proposed techniques to overcome this problem [2, 17–21]; among them, the extreme beamsquint

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technique is the most attractive [17]. Using this technique, small RLSA antennas with a radius of 75 mm and at a frequency of 5.8 GHz could be designed without high reflection coefficients, which other techniques could not achieve previously. Several studies have also reported this technique's success in the development of small low-reflection antennas for Wi-Fi market needs [22–26].

To further design small RLSA antennas with a radius less than 75 mm, we cannot simply reduce the antenna radius or use the extreme beamsquint technique directly. This is because reducing the antenna radius will significantly decrease the number of slots, which will then increase the reflection coefficient (see the illustration in Fig. 1). Fig. 1(a) shows a small RLSA antenna with a radius of 75 mm, three rings and nineteen slot pairs. This antenna has a good reflection coefficient (dotted line curve), as shown in Fig. 1(c). When we reduce the antenna size by decreasing its radius to 48 mm, there is only one ring, and the number of slot pairs is significantly reduced to six, as shown in Fig. 1(b). This small number of slot pairs of the antenna in Fig. 1(b) would not be able to radiate all of the power from its feeder, so some remain power would remain at the antenna's perimeter. This remaining power will be reflected back to the feeder and increase the reflection coefficient. Fig. 1(c) shows the high reflection coefficient (solid line curve) of the antenna from Fig. 1(b).

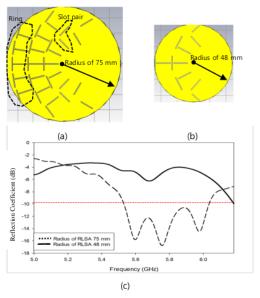


Fig. 1. (a) RLSA antenna with radius of 75 mm (b) RLSA antenna with radius of 48 mm (c) Reflection coefficient of both RLSAs

As explained in the previous paragraph, decreasing the radius is not useful for developing small RLSA antennas, especially a radius less than 75 mm. Therefore, we introduce a new technique of cutting RLSA antennas, aiming to generate small low-reflection antennas. Using this technique, rather than reducing the antennas radius, ordinary RLSA antennas are cut to obtain small RLSA antennas. This is an unusual approach, as cutting results in the RLSA antennas no longer having the form of a full circle. Moreover, although such cutting could result in small low-reflection RLSAs, it may affect the gain due to power leakage along the cutting line.

In this paper, we first discuss the cutting technique and its effect in detail in Section II. In Section III, we report on the design and simulation of several antenna models with a radius of 75 mm, which are cut into halves and quarters. We also fabricate and measure the prototypes. In order to verify the cutting technique, in Section IV, we analyze and compare the simulation and measurement results in terms of reflection coefficient, bandwidth and gain. Finally, in Section V, we conclude the analysis and suggest future researches.

#### II. THE CUTTING TECHNIQUE AND ITS EFFECTS

RLSA antenna slots are normally distributed uniformly on the entire surface of the antenna, as shown in Fig. 2(a). In order to have low reflection, a sufficient number of slots is required to radiate power. Therefore, the slots must be as close together as possible. We used high beamsquint values to design adjacent slots. The result of the design is a concentrated slot area and a vacant area, as shown in Fig. 2(b). The vacant area should not contribute to the antenna gain since it has no slots to radiate power. We hypothesized that we might cut and remove the vacant area to produce a smaller antenna. Fig. 2(c) and (d) depict two smaller antennas resulting from these cuts.

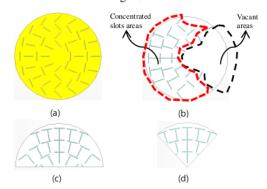


Fig. 2. (a) RLSA antenna (b) RLSA antenna designed using a high beamsquint value (c) cut in half and (d) cut in a quarter

We further hypothesized that the cut RLSAs in Fig. 2(c) and (d) would have a power density insignate the antenna cavity higher than that of the full RLSA in Fig. 2(b). The power density is about two times more in the half RLSA and about four times more in the quarter RLSA than in the full RLSA. Logically, these increases occur because the perimeter area of the quarter and half RLSAs are two times and four times smaller than that of the full RLSA, respectively. Fig. 3 illustrates the perimeter area of RLSA antennas. From this figure, we observe that the power density of the full RLSA, the quarter RLSA and the half RLSA are  $P/2\pi Rh$ ,  $P/2\pi Rh/4$ , and  $P/2\pi Rh/2$ , respectively.

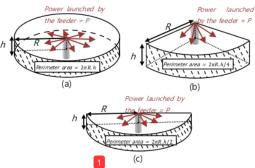


Fig. 3. Perimeter area of (a) Full RLSA (b) quarter RLSA (c) half RLSA

The higher power density should lessen the reflection coefficients, widen the bandwidth, and increase the pin, as more power will escape from these RLSAs' slots competed to those of the full RLSA. Hence, less remaining power at the antenna's perimeter will be reflected back to the feeder compared to the full RLSA, thereby reducing the reflection coefficients.

A negative effect of cutting is power leakage along the cutting edge, as indicated by the simulation depicted in Fig. 4(a) and (b). The power leakage might reduce the gain since the power escapes from the antenna without going through the slots, thus interfering with the gain's focus. However, the effect of higher power density in the half and quarter RLSAs might compensate for the gain reductions due to the power leakage.

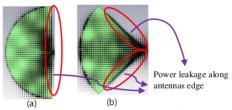


Fig. 4. (a) Power leakage in the half RLSA; (b) power leakage in the quarter RLSA

#### III. ANTENNA MODELS AND PROTOTYPES

We designed and simulated about 42 RLSA antenna models using high beamsquint values. All these models differed in terms of their beamsquint values ( $\theta$ ) and the number of slots in the first ring ( $p_{\theta}$ ). We used different  $\theta$  and  $p_{\theta}$  in order to ensure that the cutting technique is applicable for different values of  $\theta$  and  $p_{\theta}$ . Furthermore, we cut each of the 42 models into 42 half RLSAs and 42 quarter RLSAs and simulated them to analyse the cutting effect. Fig. 5 depicts a sample of the models both before and after they were cut as well as their feeder.

The antenna in Fig. 5(a) has an area of  $\pi x r^2 = \pi x$  7.5  $cm^2 = 176.6 \ cm^2$ , while the half antenna in Fig. 5(b) and the quarter antenna in Fig. 5(c) have an area of half of 176.6  $cm^2$  and one-quarter of 176.6  $cm^2$ , or 88.3  $cm^2$  and 44.15  $cm^2$ , respectively. This means the half antenna and the quarter antenna have an area equal to a full antenna, with radii of 53 mm and 37 mm, respectively.

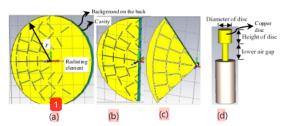


Fig. 5. A model of the (a) full RLSA, (b) half RLSA, (c) quarter RLSA, and (d) feeder

The models' structure consists of a radiating element (made of copper) at the top, a cavity (made of polypropylene) in the middle, a background (made of copper) on the back and a feeder in the center. The feeder is an ordinary Sub-Miniature version A (SMA) feeder that we modified by adding a copper disc, as illustrated in Fig. 5(d). The cooper disc is useful for modifying transverse electromagnetic mode (TEM) coaxial mode signals into TEM cavity mode signals so that the signals fed by the feeder will propagate in a radial direction within the antenna cavity.

The difficulty in drawing the antenna structure manually, especially the slots, led to the development of a computer program to draw the models' structures faster and more accurately. All the design parameters entitydded in the computer program are listed in Tables 1, for the antenna and the feeder, while Figs. 5(a) and (d) depict their respective definitions.

Tabel 1. Specification Parameters of the Antenna Models and Feeder [17-18]

Symbol	Parameter	Value	
f	frequency	5.8 GHz	
r	antenna radius	75 mm	
n	number of slot pairs in first ring	10, 12, 14, 16	
$\theta$	beamsquint angle	75° up to 89°	
$d_I$	cavity thickness	8 mm	
$d_2$	radiating element thickness	0.1 mm	
d	background thickness	0.1 mm	
$\mathcal{E}_{rl}$	cavity permittivity	2.33	
h	disc height	3 mm	
$r_a$	disc radius	1.4 mm	
$b_I$	lower air gap	4 mm	
$b_2$	upper air gap	1 mm	

1 Several equations were used in the computer program calculate the inclination angle of the slots' pairs 1q.1 and Eq.2), their positions (Eq.3 and Eq.4), the tance between them (Eq.5 and Eq.6), and their length (Eq.7) [1-3]. Table 2 lists the definitions of the slots pairs' parameters in all the equations while Fig. 6 was used to explain them.

$$\theta_{1} = \frac{\pi}{4} + \frac{1}{2} \left\{ \arctan\left(\frac{\cos(\theta_{T})}{\tan(\phi_{T})}\right) - (\emptyset - \emptyset_{T}) \right\}$$
 (1)

$$\theta_2 = \frac{3\pi}{4} + \frac{1}{2} \left\{ \arctan\left(\frac{\cos(\theta_T)}{\tan(\theta_T)}\right) - (\emptyset - \emptyset_T) \right\}$$
 (2)

$$\rho_1 = \frac{(n-1+q-0.25)\lambda_g}{1-\xi \sin\theta_T \cos(\phi - \phi_T)}$$
 (3)

$$\rho_2 = \frac{(n-1+q+0.25)\lambda_g}{1-\xi sin\theta_T cos(\varphi-\varphi_T)} \tag{4}$$

where  $\xi = \frac{1}{\sqrt{\epsilon_{r_1}}}$ 

$$S_{\rho} = \frac{\lambda_g}{1 - \xi sin\theta_T cos(\varphi - \varphi_T)} \tag{5}$$

$$S_{\varphi} = \frac{2\pi\lambda_g}{\sqrt{1-\xi^2\sin\theta_T}^2} \frac{q}{p} \tag{6}$$

$$L_{\text{rad}} = (4.9876 \times 10^{-3} \rho) \frac{12.5 \times 10^{9}}{f_0}$$
 (7)

Design Parameters of the slots pairs [1,3]

Parameters	Symbols
clination angle of Slot 1	$\theta_I$
Inclination angle of Slot 2	$\theta_2$
Beam squint angle in the elevation	$\theta_T$
direction Azimuth angle of Slot 1 and Slot 2	φ
position	,
Beam squint angle in azimuth direction	$\phi_T$
Distance of a slot 1 from the center point	$\rho_1$
1 of antennas	
Distance of a slot 2 from the center point	$ ho_2$
of antennas	
Number of slot pairs in the first ring	n
Integer numbers $(1, 2, 3)$ that express	q
the distance of innermost ring from the	
center of antennas	
Distance between two adjacent unit	$S_{ ho}$
radiators located in two different rings	
(distance in the radial direction)	
distance between two adjacent unit	$S_{m{\phi}}$
radiators in the same ring (distance in	-
azimuth direction)	

After simulating all the models and their cut versions, we chose and fabricated the three best models. Fig. 7 depicts the fabricated models for the full (a), half (b), and quarter (c) RLSAs as well as their feeder (d). The prototypes were measured to verify the simulation results (see Fig 8 for measurement activities).

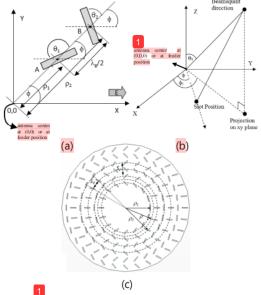


Fig. 6. (a) slots pairs along with all parameter in x-y plane (b) slots positions and their relations to beam direction in x-y-z (c) distance between slots in radial and azimuth directions [1,3]

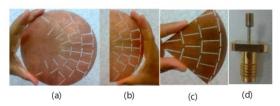


Fig.7. A prototype of the (a) full RLSA, (b) half RLSA, (c) quarter RLSA, and (d) feeder

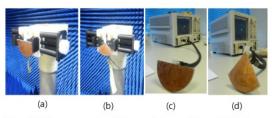


Fig. 8. Measurement of the prototypes (a) and (b) in an anechoic chamber, (c) and (d) using a network analyzer.

#### IV. RESULTS AND DISCUSSION

#### 1. Reflection Coefficients and Bandwidths

Fig. 9 illustrates the reflection coefficient of the antenna models for various beamsquint values. From this figure, we observe that the quarter RLSAs have a lower reflection coefficient and wider bandwidth compared to those of the half RLSAs. We also observe that the half RLSAs have a lower reflection coefficient and wider bandwidth compared to those of the full RLSAs. We have determined these results because the quarter RLSAs have higher power density than the half RLSAs, and the half RLSAs have higher power density than the full RLSAs. Since higher power density will result in a smaller amount of remaining power in the antenna perimeter, higher power density antennas will have a smaller reflection coefficient and wider bandwidth compared to lower power density antennas, as has been explained in Section II.

Based on the above results, we conclude that we can design small RLSAs with a radius less than 75 mm. This is done by cutting an RLSA with a 75 mm radius into half and quarter RLSAs, the area of which is equal to a full RLSA, with radii of 53 mm and 37 mm. Furthermore, with the cut RLSAs, we additionally benefit from widened bandwidth and lower reflections.

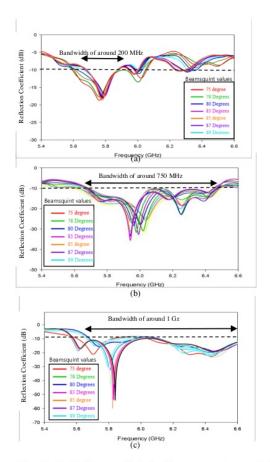


Fig. 9. Reflection coefficients for various beamsquint values of the (a) full RLSAs, (b) half RLSAs, and (c) quarter RLSAs

#### 2. Gains

Fig. 10 displays the antenna gains for various beamsquint values for the quarter RLSAs, the half RLSAs, and the full RLSAs. We observe that, on average, the quarter RLSAs have a gain about 1 dB lower than that of the full RLSAs, whereas the quarter RLSAs should have a gain 6 dB (4 times) lower than that of the full RLSA as a consequence of their courfold size reduction. This only 1 dB difference is due to the effect of higher power density that the quarter RLSAs have.

An interesting result is that, on average, the half RLSAs have a 1 dB higher gain than that of the full RLSAs, whereas the half RLSAs should have a gain 3 dB (2 times) lower than that of the full RLSAs. This is because two reasons. Firstly, if we observe Fig 5(a) and (b), the half RLSA and the full RLSA have nearly the

same number of slots, so their gain should be more or less the same. Secondly, the half RLSAs are able to radiate denser power than the full RLSAs as the effect of higher power density that the half RLSAs have, as discussed in Section II. These two causes make the gain of the half RLSA higher than the gain of the full RLSA.

Based on the above results, we conclude that, with the cut RLSAs, we additionally benefit from the maintained gain, which increases about 1 dB and decreases only 1 dB for the half RLSA and the quarter RLSA, respectively. This is notable, as theoretically the gain in the half and quarter RLSAs should decrease by 3 dB and 6 dB, respectively, due to their size reductions.

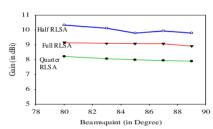


Fig. 10. Gain for various beamsquint values

#### The Half RLSA and Other Small RLSA Antennas Comparison

Comparisons of the area and the gain of the half RLSA against other small RLSA antennas are listed in Table 3. We observe that although the area of the half RLSA is the smallest, the gain is still the best. As an example, compared to the antenna in reference [22], the area of the half RLSA is 5.74 times smaller. Since theoretically gains would decrease linearly by the decrease of areas, so the gain of the half RLSA should be 5.74 times smaller, but the gain is only 4.47 times smaller. We also observe the similar results for other comparisons. The extreme case is for reference 17. Although the area of the half RLSA is two times smaller, the gain is 1.41 times higher (0.707 smaller). Despite all the result, the research aim is not to increase gains, but to result smaller RLSA antennas with low reflections and sufficient gains. Table 3

Comparison of other small RLSA antennas against the half RLSA

Refer	Radii (cm)/ areas (cm²)	Areas of other small RLSA antennas compared to the half RLSA antenna (Times)	Gains (dBi)	Gain of other small RLSA antennas compared to the half RLSA antenna (times)
17	7.5 / 176.62	2	9	0.707
18	7.5 / 176.62	2	12	1.41
22	12.7 / 506.45	5.74	17	4.47
23	14 / 615.44	7	18.4	6.17
24	11.5 / 412.56	4.7	17.28	4.76
25	12.3 / 475.05	5.4	17.53	5.05
26	10.7 / 359.50	4.07	16.25	3.76

#### 4. Simulation and Measurement Comparison

Fig. 11 plots the reflection coefficients for both the simulation and measurement results. We observe that the half and quarter RLSAs have lower reflection coefficients and wider bandwidths compared to those of the full RLSA.

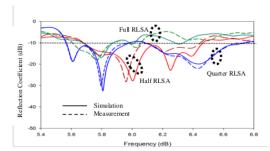


Fig. 11. Measurement and simulation result of the reflection coefficient

Fig. 12 depicts the radiation pattern for both the measurement and simulation results, showing that the half RLSA has a higher gain (10.5 dBi) compared to that of the full (9.1 dBi) and quarter RLSAs (8.1 dBi).

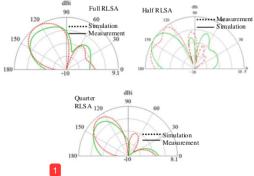


Fig. 12. Measurement and simulation results of the radiation pattern

Figs. 11 and 12 illustrate that the simulation results correspond with the measurement results. The slight deviation in the measurement results is due to imperfections in fabricating the prototypes, especially in printing the radiating element's design, drilling the antenna's feeder hole at the exact position, and soldering the head disc at the correct position.

Finally, based on the simulation and measurement results, we have verified our hypothesis that the cutting technique is effective for designing small low reflection RLSA antennas without significantly decreasing gain. These antennas have an area that is equal to full RLSA antennas, with radii of 53 mm and 37 mm. Furthermore, we demonstrated that, by cutting RLSA antennas, we even achieve a wider bandwidth.

#### V. CONCLUSIONS

We introduced a technique of cutting RLSA antennas to create small low reflection RLSAs. We demonstrated that this technique could be used to construct the smallest RLSA antennas ever with a size equal in area to full RLSAs, with radii of 53 mm and 37 mm for half RLSAs and quarter RLSAs, respectively, without significantly reducing gain; in fact, in one case (e.g., a half cut), the gain increased by about 1 dB. We also revealed that the designed small RLSAs have wider bandwidth and a lower reflection coefficient. This technique is expected to be a significant step in producing small low reflection RLSA antennas with sufficient gans for small devices such as wireless bridges. The antenna designed in this research was low profile just like microstrip antennas but better due to its well-known high efficiency. Therefore, it is possible to use it as an alternative for microstrip antennas. Future research is needed to apply this technique to design small RLSA antennas for other antennas radii and other frequencies.

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